

Data Sheet

D/CA 010 e
April 2006

Page 1 of 2

Supersedes edition dated October 2000

 **BASF**
The Chemical Company

® = Registered trademark of
BASF Aktiengesellschaft

Catamold® 100Cr6

Product Description

Ready-to-mold granules for the production of sintered components in a **low-alloy bearing steel type 100Cr6** using the BASF system.

Standards

DIN 1.3505, 100Cr6
AISI E52100; UNS G52986

Typical composition after Sintering

C %	Cr %	Fe %
0.80–1.05	1.35–1.65	Balance

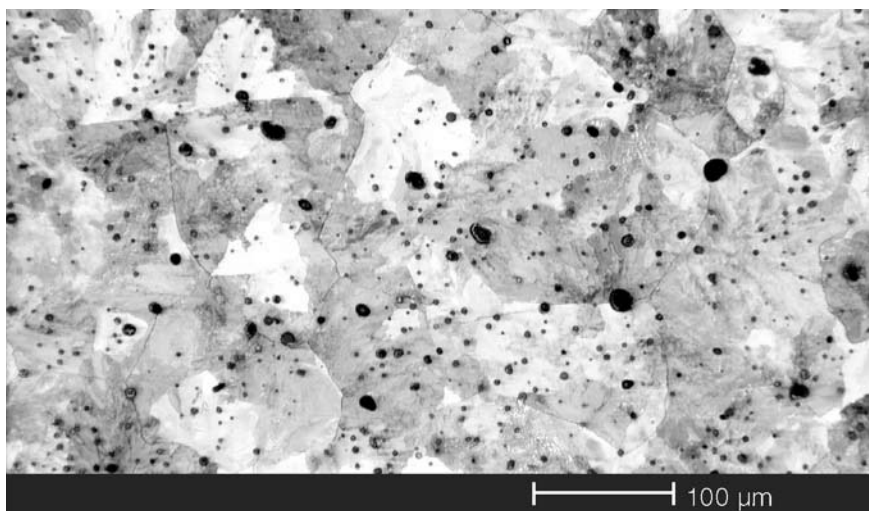
Processing

Processing on standard injection molding machines for thermoplastic polymers. Catalytic debinding according to the BASF system. Sintering in dry nitrogen.

Characteristic properties

	sintered in N ₂	heat-treated
Density	≥ 7.5 g/cm ³	
Yield Strength R _{p0,2}	≥ 500 MPa	
Ultimate Tensile Strength R _m	≥ 900 MPa	
Elongation A ₁₀	≥ 5 %	
Hardness	230–290 HV10	≥ 700 HV10 (60 HRC)

Typical Microstructure



Catamold® 100Cr6, sintered in N₂ at 1250 °C

Applications

Components with high hardness and wear resistance for tools, automotive parts, mechanical engineering etc.

Note

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our product, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the product for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein may change without prior information and do not constitute the agreed contractual quality of the product. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.

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